

MITSUI SURFACE GRINDER PREVENTATIVE MAINTENANCE PROGRAM

FOR HAND FEED MODELS 6x12, 6x18, 8x18
(HYDRAULIC MACHINES QUOTED SEPARATELY)

- REMOVE TABLE, CLEAN BEARINGS AND WAYS, ADJUST TABLE MOVEMENT WITH CABLE
- CHECK LUBRICATOR AND LUBRICATION SYSTEM; REPLACE OIL METERING UNIT AT CROSSFEED SCREW, REPLACE OR CLEAN CROSSFEED DRAIN LINE, SECURE DRAIN HOSES FOR PROPER DIRTY OIL FLOW
- CLEAN OIL AND SUB DIALS
- CLEAN COLUMN SHIELDS AND WAYS, RE-LUBRICATE VERTICAL WAYS
- ADJUST DOWNFEED ASSEMBLY IF LOOSE OR TIGHT
- CHECK OR ADJUST CROSSFEED SADDLE VEE WIPERS
- LEVEL MACHINE
- WIPE DOWN ENTIRE MACHINE
- INSPECT FOR FUTURE PROBLEMS

- * IF DETERMINED AFTER CLEANING AND INSPECTION THAT OTHER SERVICES ARE REQUIRED:
- * PARTS AND LABOR WILL BE QUOTED SEPARATELY.
- * UPON APPROVAL, THIS SERVICE WILL BE SCHEDULED FOR A FUTURE CALL
- * INNOVATE TECHNOLOGIES HOURLY RATE IS \$176.00 PER HOUR.
- * ALL INSPECTIONS AND REPAIRS WILL BE DONE ON A TIME AND MATERIAL BASES.
- * INNOVATE TECHNOLOGIES TRAVEL TIME IS \$94.00 PER HOUR.
- * TRAVEL EXPENSES (hotel, meals, mileage, etc.) = TBD

TYPICAL CONDITIONS FOR SERVICE AT ADDITIONAL COST:

- EXCESSIVE BACKLASH OF CROSSFEED SCREW AND NUT ASSEMBLY
- POOR FINISH, OUT OF TOLERANCE SPINDLE
- NOISY SPINDLE, SPIDER COUPLING DAMAGED
- OUT OF SQUARENESS, COLUMN TO TABLE
- FLATNESS OF TABLE AND CHUCK

PLEASE CONTACT INNOVATE TECHNOLOGIES, INC. IF YOU HAVE ANY QUESTIONS REGARDING THIS SERVICE OR IF YOU WOULD LIKE TO SCHEDULE AN APPOINTMENT

JEFF FORD 630-549-5403

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